

WHAT IS CLAIMED IS:

- 1 1. A method of ornamenting a metal surface comprising:
 - 2 (a) obtaining an object comprising an accepting metal having a metal surface;
 - 3 (b) creating one or more holes, channels, or other negative spaces within the metal surface; and
 - 4 (c) filling said holes or negative spaces with a second metal.
- 1 2. The method of claim 1, further comprising shaping the second metal into one or more beads projecting from the metal surface.
- 1 3. The method of claim 1 wherein the metal surface comprises a precious metal.
- 1 4. The method of claim 3 wherein the second metal comprises a precious metal.
- 1 5. The method of claim 1 wherein the second metal is a different color metal than the metal surface.
- 1 6. The method of claim 1 wherein said holes or negative spaces are filled with a second metal by melting the second metal into the holes or negative spaces.
- 1 7. The method of claim 1 wherein said holes or negative spaces are filled with a second metal by hammering the second metal into the holes or negative spaces.
- 1 8. The method of claim 2 wherein the beads projecting from the metal surface are created using a beading tool or a millgrain tool.
- 1 9. The method of claim 8 wherein the beading tool is a steel punch with a concave point.
- 1 10. The method of claim 1 wherein the beads projecting from the metal surface are domes or half spheres.
- 1 11. A method of ornamenting a metal surface comprising:
 - 2 (a) obtaining an object comprising an accepting metal having a metal surface;
 - 3 (b) marking the metal surface with a desired decorative pattern;
 - 4 (c) creating one or more holes, channels, or negative spaces within the metal surface where the metal surface has been marked; and

6 (d) filling said holes or negative spaces with a second metal.

1 12. The method of claim 11, further comprising shaping the second metal into one or
2 more domes or beads projecting from the metal surface.

1 13. The method of claim 11 wherein the metal surface comprises a precious metal.

1 14. The method of claim 11 wherein the second metal comprises a precious metal.

1 15. The method of claim 11 wherein the second metal is a different color metal than the
2 metal surface.

1 16. The method of claim 11 wherein the holes or negative spaces are filled with a second
2 metal by melting the second metal into the holes or negative spaces.

1 17. The method of claim 11 wherein the holes or negative spaces are filled with a second
2 metal by hammering the second metal into the holes or negative spaces.

1 18. The method of claim 12 wherein the domes or beads projecting from the metal
2 surface are created using a beading tool or millgrain tool.

1 19. The method of claim 18 wherein the beading tool is a steel punch with a concave
2 point.

1 20. A piece of jewelry having a metal surface ornamented by the method of claim 1.

1 21. The piece of jewelry of claim 20 wherein the metal surface or the second metal
2 comprises a precious metal or precious metal alloy.